

# PATTERN DRILLER

OPERATION    MANUAL

# Dear users:

Welcome to select our product. The feature of our product is to make a hole directly on the spectacle gasket. We regard the perforated facings as our template, it can save you have to do template again, if you did all what we require, our products have incredible accuracy. The directions for using as following:

## I Notice

1. Do not give too much pressure while you are drilling.
2. The user should check the motor's carbon brush regularly because it is easy to wear. it is necessary to change on time.

## II Operation Procedure

1. Make a mark in the spectacle gasket to aim at the centre of facing, then take away the facing and make a hole on the spectacle gasket. But you must make the center of facings and the center of punch coordinate at the same level.
2. Press the handle, make the hole on the facing, but the speed is not too fast to punch.
3. You have to edge the perforated facing (some of frames are very thin, you have to use reserve steel sheet to avoid distortion. Pay attention to make the steel sheet inside of facing). Reserve steel sheet includes square, roundness, big, medium and small size models.
4. When punching, the speed should be more slower, otherwise the grain of facing and drill could be glued together. Please get rid of this grain before use next time.
5. You must replace the drill head if the plastics stuck on the drill head can't clean.



# III Name Of Parts

